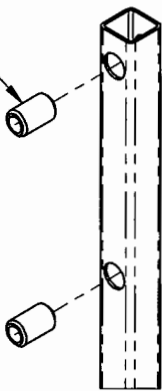
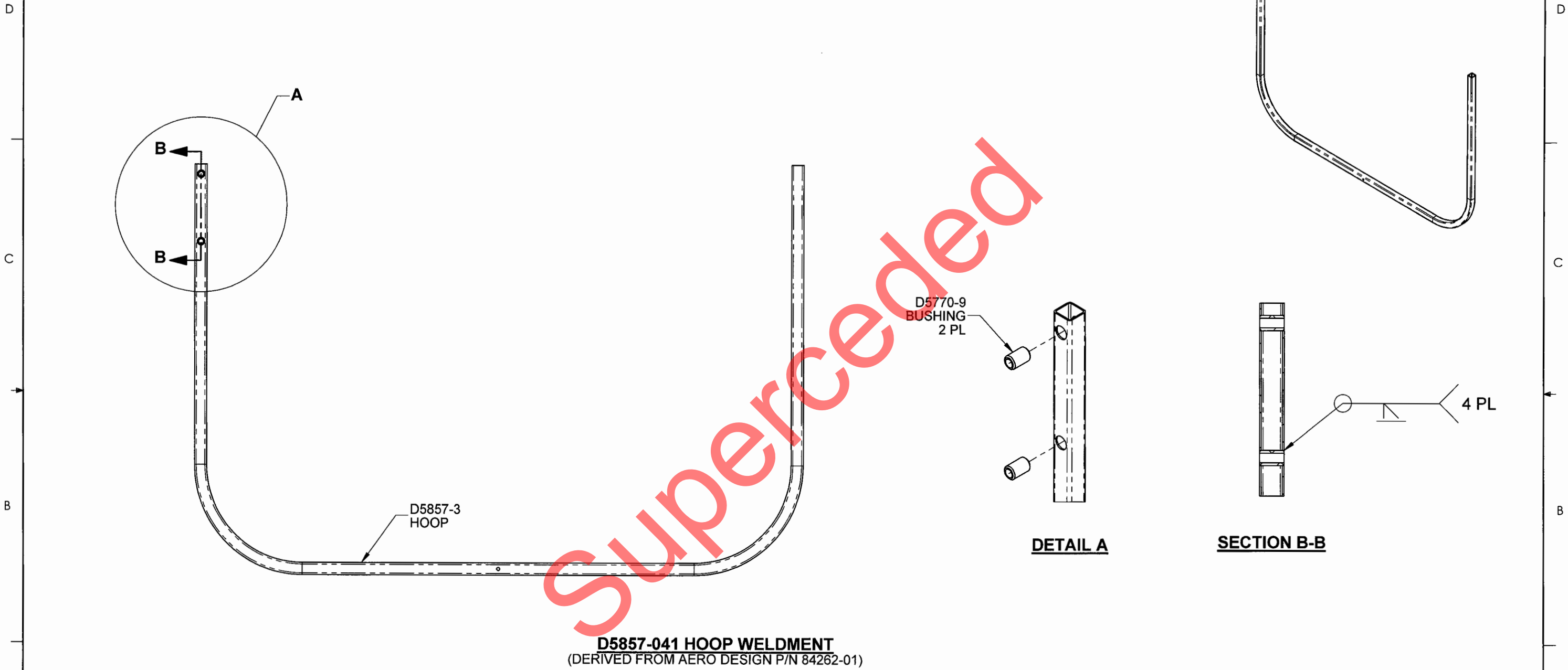
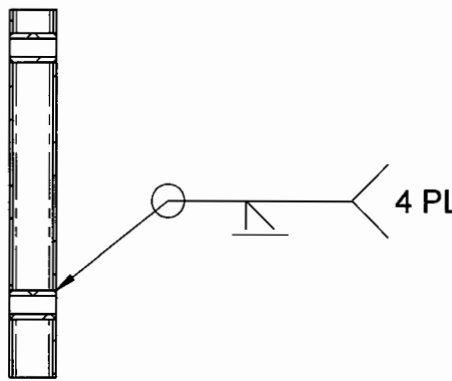


QTY -041	P/N	DESCRIPTION
X	D5857-041	HOOP WELDMENT
2	D5770-9	BUSHING
1	D5857-3	HOOP



DETAIL A



SECTION B-B

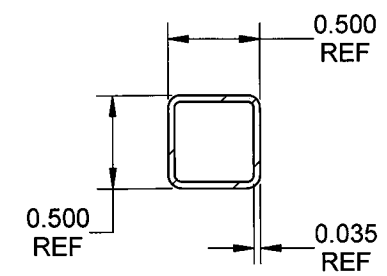
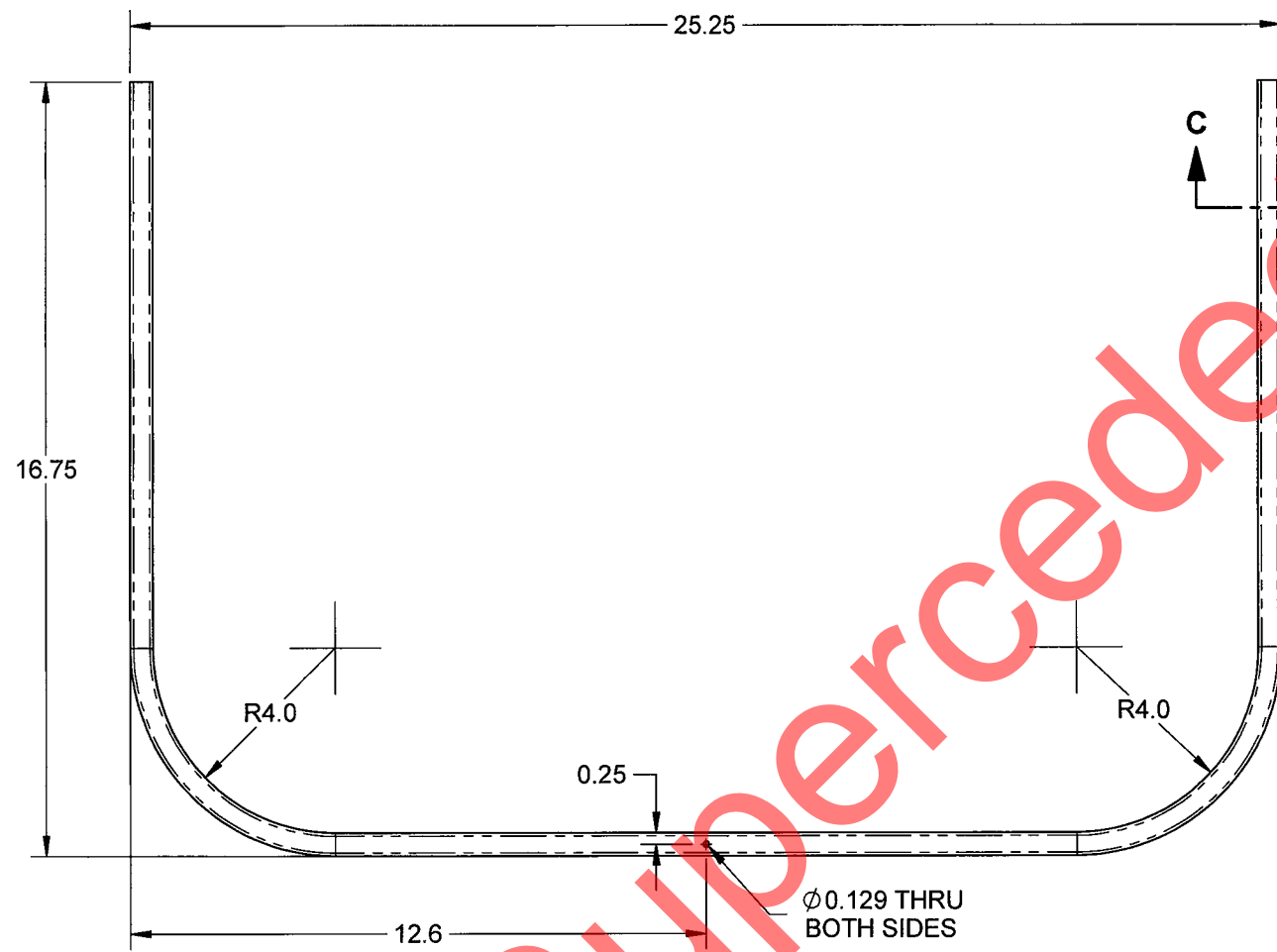
- NOTES:
- 1) MATERIAL: N/A
 - 2) FINISH: N/A
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
 - 6) IDENTIFICATION: PER DART QSI 044
 - 7) WEIGHT: 0.96 lbs
 - 8) WELD PER QSI 004. IT ITS PERMISSIBLE TO BUFF OR GRIND TO CLEAN UP WELDS

RELEASED

2020 MAY 19
ECN 2020-559

APPROVED

A	NEW ISSUE	PM	20.01.13
REV.	DESCRIPTION	BY	DATE
DESIGN	RF	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	RF		
CHECKED	KPT	DRAWING NO.	REV. A
MFG. APPR.	DD	D5857	SHEET 1 OF 3
APPROVED	VS	TITLE	SCALE
DE APPR.	DS	HOOP WELDMENT	NTS
DATE	20.01.13	COPYRIGHT © 2020 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	



SECTION C-C

D5857-1 HOOP
(DERIVED FROM AERO DESIGN P/N 94520-01)

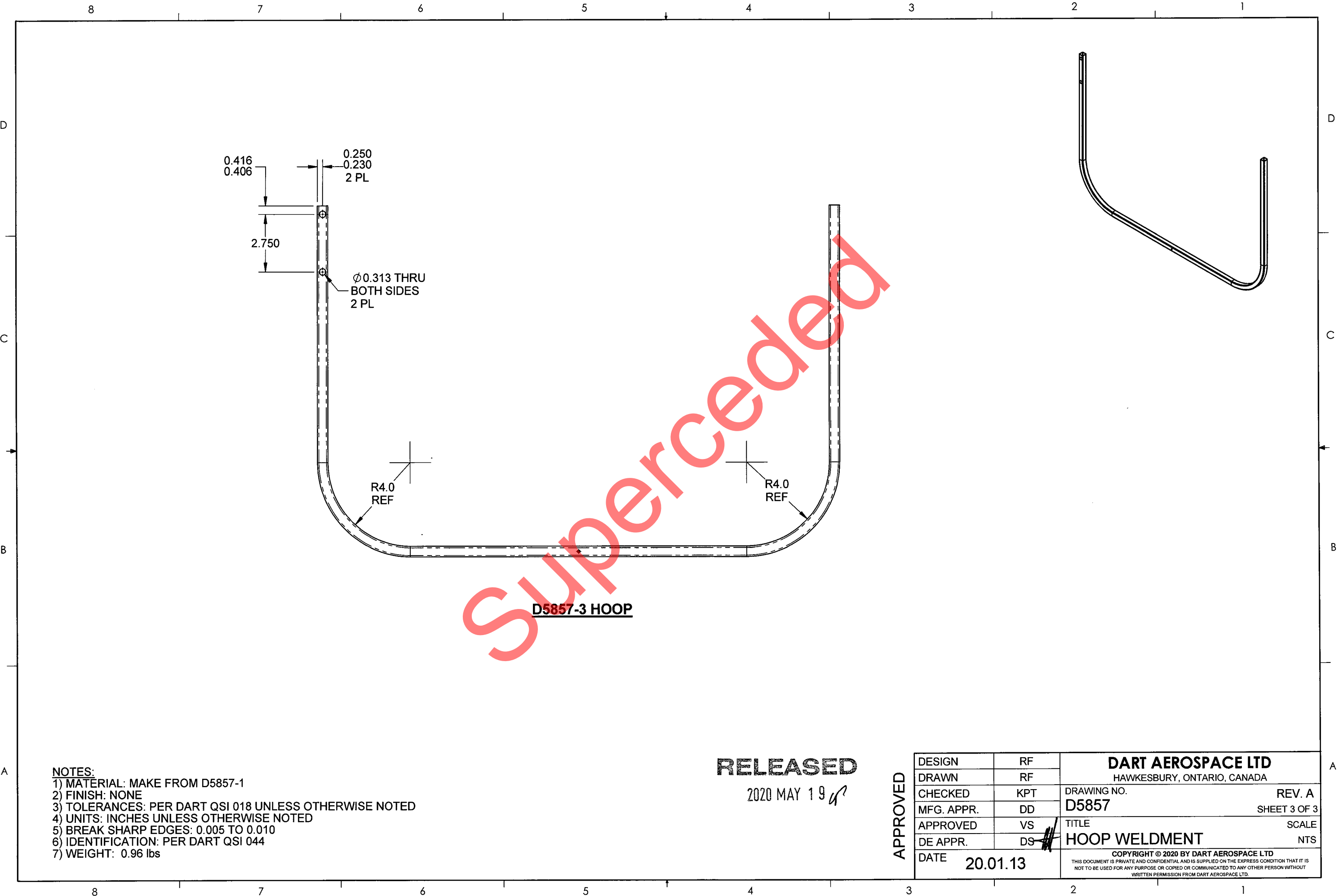
NOTES:

- 1) MATERIAL: AISI 4130N STEEL SQUARE TUBING, 0.50 X 0.035 WALL
PER MIL-T-6736 OR AMS 6371/6360/6361/6362/6373/6374
REF DART SPEC M4130N-TS0.500W.035
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010
- 6) IDENTIFICATION: PER DART QSI 044
- 7) WEIGHT: 0.96 lbs

RELEASED
2020 MAY 19

APPROVED

DESIGN	RF	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	RF		
CHECKED	KPT	DRAWING NO.	REV. A
MFG. APPR.	DD	D5857	SHEET 2 OF 3
APPROVED	VS	TITLE	SCALE
DE APPR.	DS	HOOP WELDMENT	NTS
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NOTES:

- 1) MATERIAL: MAKE FROM D5857-1
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010
- 6) IDENTIFICATION: PER DART QSI 044
- 7) WEIGHT: 0.96 lbs

RELEASED

2020 MAY 19

APPROVED

DESIGN	RF	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	RF		
CHECKED	KPT	DRAWING NO. D5857	REV. A
MFG. APPR.	DD	SHEET 3 OF 3	
APPROVED	VS	TITLE	SCALE
DE APPR.	DS	HOOP WELDMENT	NTS
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